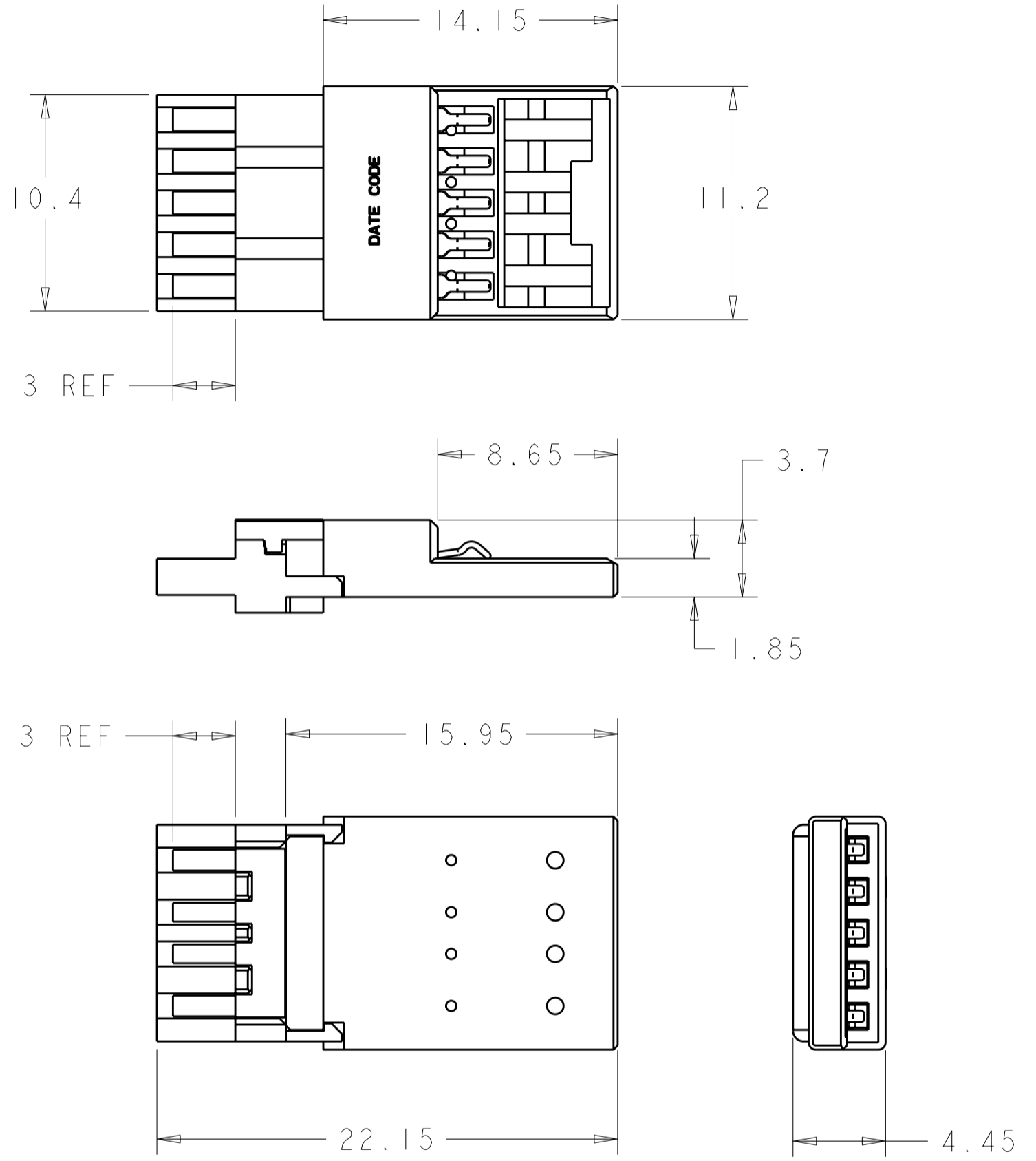
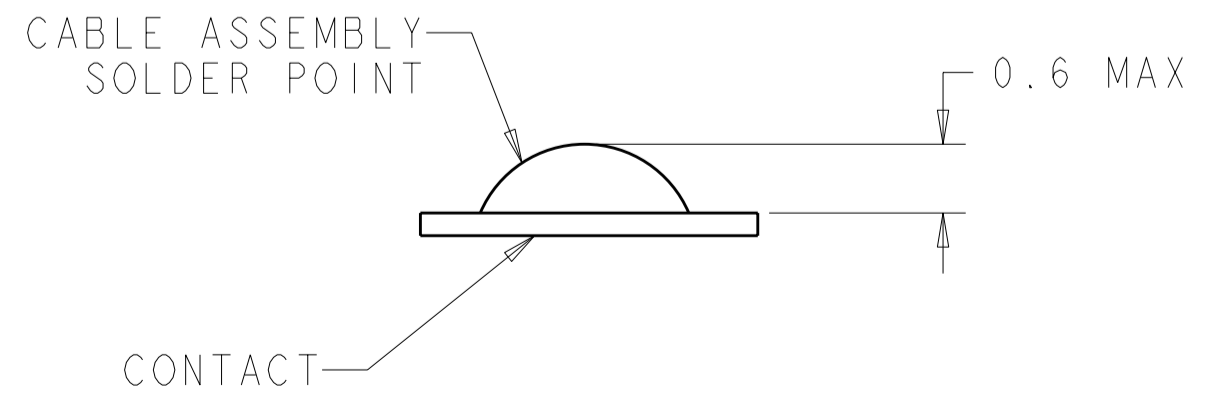


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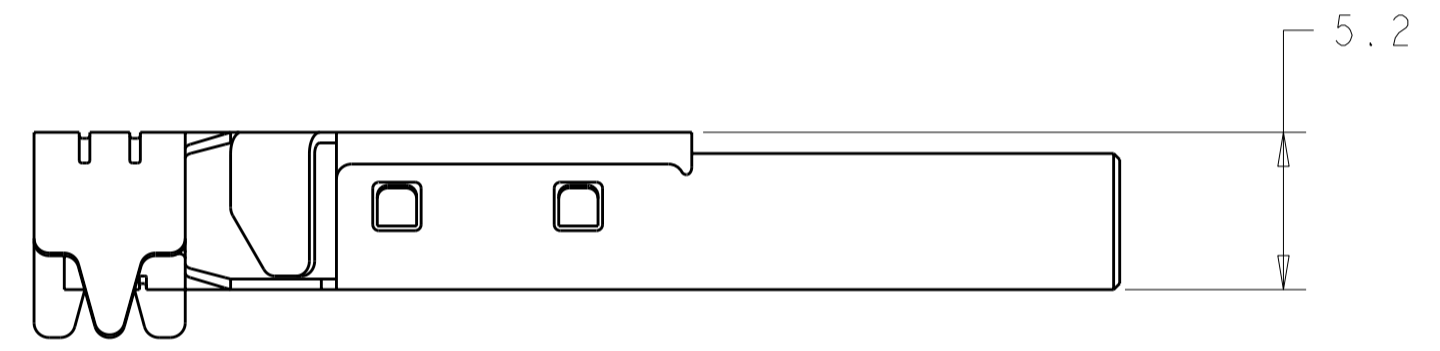
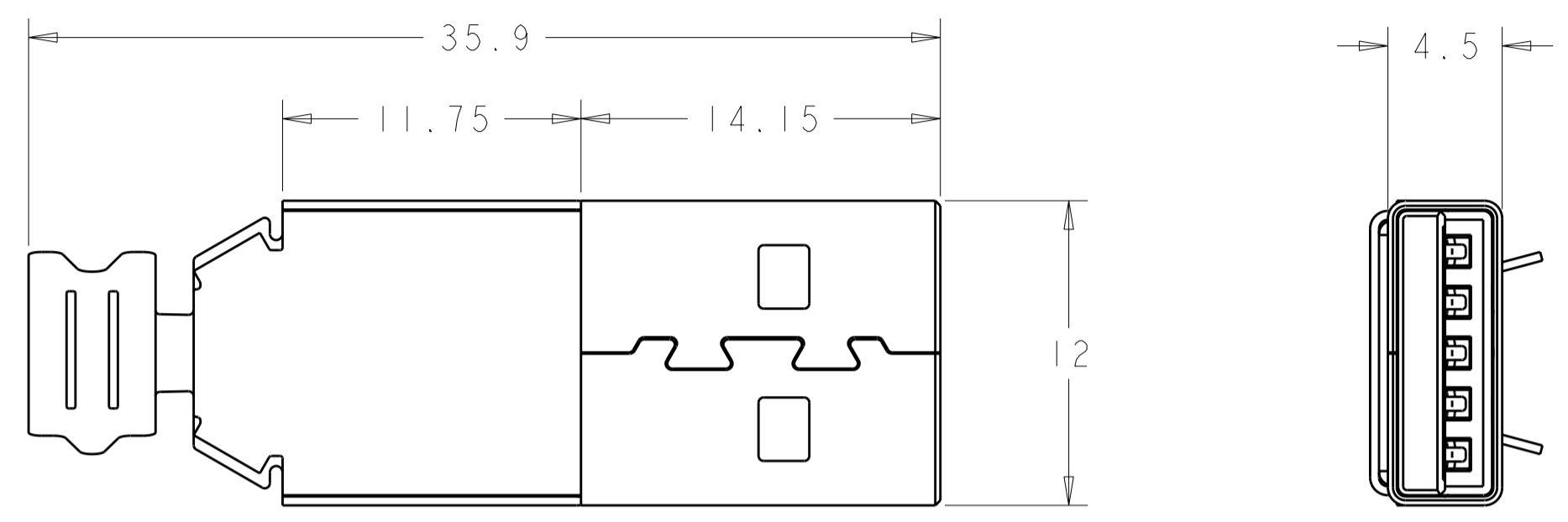
LOC		DIST		REVISIONS			
P	LTR	DESCRIPTION	DATE	DWN	APVD		
ES	00	A	INITIAL RELEASED PER ECR-11-002073	9FEB2011	A.L	S.Y	



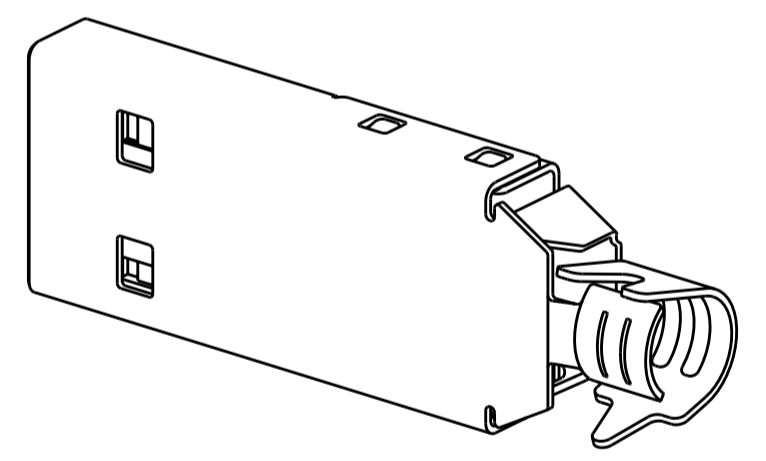
BEFORE SHELL ASSEMBLY



CABLE ASSEMBLY SOLDER REQUIREMENT TO AVOID SHORT ISSUE



AFTER ORGANIZER AND SHELL ASSEMBLY



NOTE:

- MATERIAL:
SHELL : CARBON STEEL
CONTACTS: COPPER ALLOY
HOUSING: THERMOPLASTIC, BLUE
- PLATING:
CONTACT: 0.76um MIN GOLD OR GOLD FLASHED OVER 0.76um MIN Pd-Ni ON MATING AREA, 2.54um MIN MATTE TIN ON SOLDER TAILS, 1.27um MIN NICKEL UNDER PLATING
SHELL: NICKEL PLATING OVER COPPER PLATING
- RECOMMENDED CABLE ASSEMBLY PROCESS:
WIRE SOLDERING----->ENVELOPING GLUE AROUND SOLDER POINT
----->OVERMOLDING INNER PLASTIC----->OVER MOLDING OUTER PLASTIC

P/N: 1932266-1

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DIMENSIONS: mm		CHK MARTIN LI 18AUG2009	NAME -	
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±0.25 1 PLC ±0.25 2 PLC ±0.25 3 PLC ± 4 PLC ±		APVD STEVEN YAO 18AUG2009	PRODUCT SPEC -	
MATERIAL -		FINISH -	APPLICATION SPEC -	RESTRICTED TO -
		WEIGHT -	SIZE A200779	CAGE CODE C-1932266
		CUSTOMER DRAWING	SCALE 4:1	SHEET 1 OF 1
			REV A	