

1.97-613.1 PROG DIE

4.INSPECT

7.FINAL INSP

2.DEGREASE

5.STOCK

8.SHIPPING

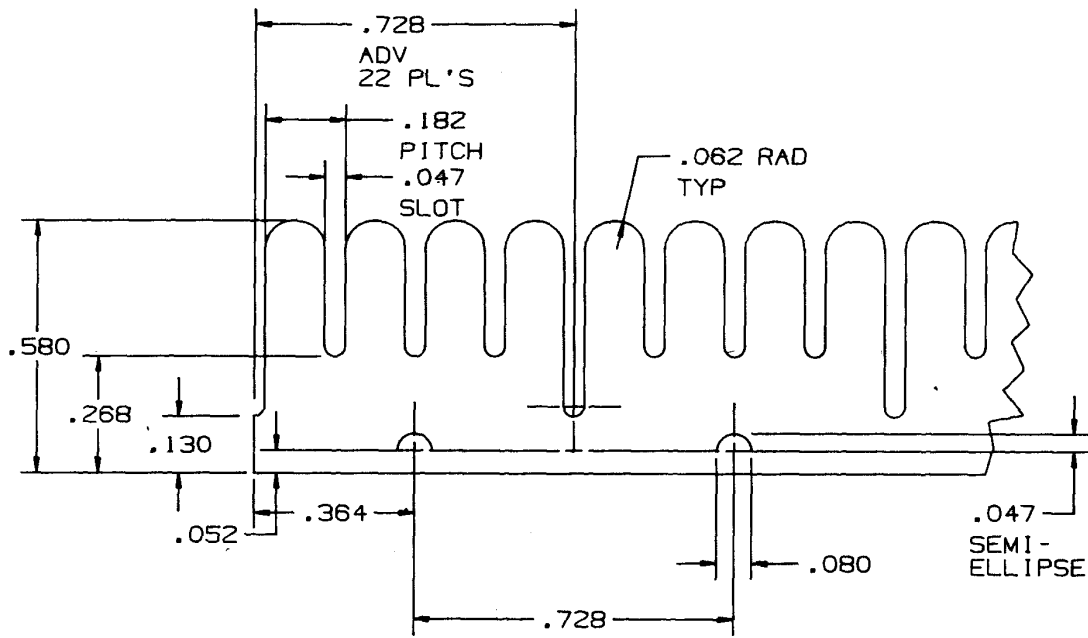
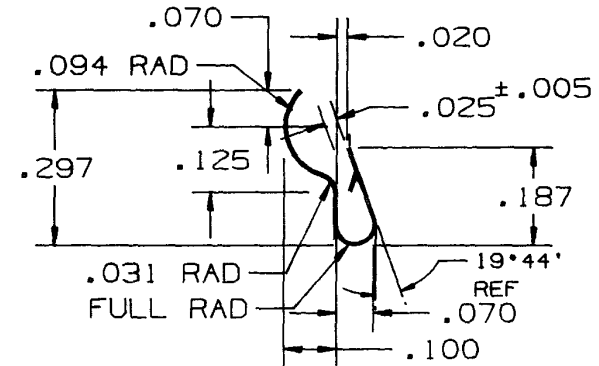
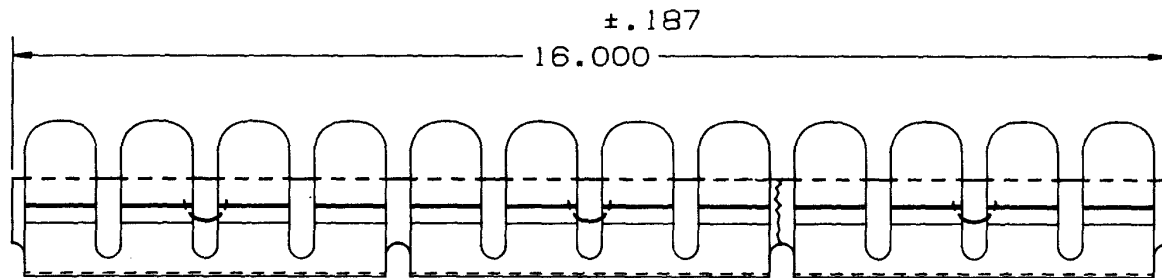
3.HEAT TREAT

6.FINISH AS REQ'D

15 IBENTZLUPA HIXI W

DWG. NO.

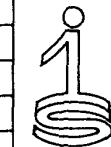
0097-B-0613



PARTIAL FLAT STRIP

DWG. NO.
0097-B-0613

MATERIAL: ±.0002 ±.003 .005 * .875 BE.CU.-ALLOY 25-1/4 HARD-ENDUR. GRADE	LBS/M 22.8	TOLERANCES NOT SHOWN DECIMAL 2 PL'S ± DECIMAL 3 PL'S ±.010 FRACTIONAL ± ANGULAR ±
HEAT TREAT: TO DPH 373 MIN USING A 500 GRAM LOAD		BEND RADIUS CORNER RADIUS MAXIMUM BURR
THICKNESS AFTER CLEANING .0046 MIN		PREPRODUCTION REVIEW MEETING SCALE 3:1
FINISH: AS REQUIRED	SQ.FT./M 120	



DRAWN BY T.A.	DATE 6/30/88
CHECKED BY	DATE
APPROVED BY	DATE

3/16 PITCH CLIP-ON FINGER	
REF. DWG. NO.	
DWG. NO.	0097-B-0613
SUB	01